



IMPORTANT NOTES

- Always work your way from left to right, bottom to top.
- This siding offers good protection against elements, but it is not completly waterproof. Proper wall preparation must be done to prevent water infiltration. Walls should be protected with a minimum of a standard Water-Resistive Barrier (WRB) such as Tyvek®, prior to siding installation.
- When installed on rigid sheathing, screw at every 8" (20.32 cm).
- When installed over wood furring, screw at every 8" (20.32 cm) if possible. If not possible, screw at every 12" (30.48 cm) or 16" (40.64 cm), the latter creating more expansion and contraction in planks.
- If installing over anything other than wood furring or solid sheating, please contact Dizal to verify applicable warranty.
- Use stainless steel screws #8 x 1-1/2" for planks and starter strip.
- Use color matching Stainless Steel #7 x 1-5/8" Trim-Head screws at every 8" (20.32 cm) minimum for Outside Corner and J-Trim. See page 6 for color match recommendations.
- Screw completely through the holes on the planks. Be careful not to overtighten screws.
- Touch-up cut ends of planks and accessories with appropriate marker. See page 6 for recommendations.
- Expansion and contraction: the more the product is fastened into the wall structure, the less it is likely to move.

Rev. 201123

INSTALLATION STEPS



1. STARTER STRIP

Install the starter strip as shown. Make sure to leave a 2.5" (6.35 cm) space at each end of the wall for the installation of J-Trims.

Leave a 1.75" (4.44 cm) space between the end of the Starter Strip and an Outside Corner.

Make sure the Starter Strip is level.



2. FASTENING THE PLANKS

The planks must be well inserted into the previous plank before fastening. Do not use excessive force.

All trims must be installed after planks. Leave a 2.5" (6.35 cm) gap at each end of the wall for the installation of the J-Trim, and 1.75" (4.44 cm) for an Outside Corner.

Use stainless steel screws #8 \times 1-1/2" (3.8 cm) at every 8" (20.32 cm) over solid sheating.



3. ADJACENT PLANKS

Adjacent planks should be installed with scarf joints, alternating between full-length and cut planks to create a natural looking installation with staggered joints. Cut each plank at 22.5° or 45° and touch up ends with recommended touch-up pen (see page 6).

Each plank should be fastened with two screws at joint, minimum 1" from edge.

Required spacing between planks and accessories:

| 3/16" (4,7 mm) | 0 °C-10 °C | - | (32 °F-50 °F) |
|----------------|-------------|---|---------------|
| 1/16" (1,5 mm) | 10 °C-25 °C | - | (50 °F-77 °F) |
| 0'' (0 mm) | > 25 °C | - | (> 77 °F) |

Cellular PVC Siding must be installed above freezing point in order to maintain warranty.

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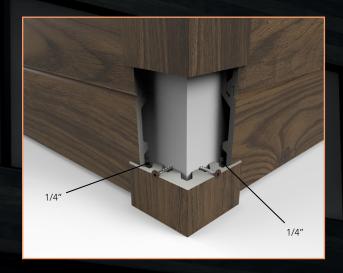


4. J-TRIM

The distance between the J-Trim and the planks should be 1/4" (6.35 mm).

Refer to step #3 for required spacing between two adjacent J-Trims.

Use recommended fasteners every 8" (20.32 cm) (SEE IMPORTANT NOTES).

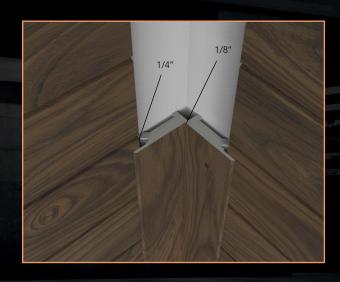


5. OUTSIDE CORNER

The distance between the outside corner and the planks should be 1/4" (6.35 mm).

Refer to step #3 for required spacing between two adjacent Outside Corners.

Use recommended fasteners every 8" (20.32 cm) (SEE IMPORTANT NOTES).



6. INSIDE CORNER

To make an inside corner, finish the first wall with a J-Trim and start the adjacent wall with another J-Trim. The second J-Trim should overlap the first one by 1/8" (3.2 mm).

Keep a 1/4" (6.35 mm) gap between the trims and the planks.

Refer to step #3 for required spacing between two adjacent J-Trims.

Use recommended fasteners every 8" (20.32 cm) (SEE IMPORTANT NOTES).

INSTALLATION STEPS



7. LAST ROW

On the last row use a J-Trim as shown.

If the last plank must be ripped, use a 3/8" (1 cm) shim under the plank before fastening the J-Trim.



8. WINDOWS AND DOORS

For a window or a door, simply use a J-Trim as shown.

9. VERTICAL INSTALLATION

Installation of PVC siding can be done vertically. In that case, use a Starter Strip at 2.5" (6.35 cm) from end of wall for J-Trim and 1.75" (4.44 cm) for corner. Proceed installation following instructions 2 to 8.





TOUCH-UP PENS AND SCREWS

Touch-up pens supplied exclusively by Dizal should be used on planks and accessories when installing Cellular PVC Siding. Apply color-matching paint when using butt-joints and scarf-joints, and to touch-up any scratches on finished surface.

Installation of accessories (J-Trim, Corner) must be done by fastening with appropriate color-matching screw. See chart below for recommended colors.

| Dizal Cellular PVC Colors | | Screw Color V-SC | Touch-up pen colors | |
|-----------------------------|------------------------------|----------------------|------------------------|------------|
| 101-01 | CUMARU Variegated Light | 04 | 06 | |
| 101-02 | CUMARU Variegated Dark | 07 | 08 | |
| 105-01 | IPE Variegated Light | 04 | 11 | |
| 105-03 | IPE Variegated Cognac | 05 | 07 | |
| 106-01 | BARN WOOD Natural | 09 | 15 15 | |
| 106-02 | BARN WOOD Light Grey | | | |
| 106-04 BARN WOOD Variegated | | 09 | 15 | SEAL STATE |
| 107-01 | LACEWOOD Natural | 05 | 06 | |
| 109-02 | CHERRY WOOD Honey | 04 | 08 | |
| 109-03 CHERRY WOOD Chocolat | | 06 | 09 | |
| 109-04 | CHERRY WOOD Dark Grey | 10 | 13 | |
| 109-05 | CHERRY WOOD Dark Brown | 06 | 09 | |
| 109-06 | CHERRY WOOD Caramel | 03 | 06 | |
| 110-01 | WHITE ASH Medium Brown | 04 | 03 | |
| 110-03 | WHITE ASH Brown | 07 | 08 | |
| 113-01 | AMAZAQUE Brown | 07 10 | 08 14 | |
| 113-02 | AMAZAQUE Charcoal | | | |
| 113-03 | AMAZAQUE Light | 04 | 02 | |
| 113-04 | AMAZAQUE Caramel | 06 11 10 08 | 09 15 13 10 | |
| 113-05 | | | | |
| 114-01 | WHITE OAK Charcoal | | | |
| 114-03 | WHITE OAK Brown Charcoal | | | |
| 116-01 | TULIPWOOD Chocolat | 06 | 07 | |
| 123-01 | PLANTATION TEAK Natural | 02 | 01 | |
| 123-05 | PLANTATION TEAK Cognac | 03 | 05 | |
| 124-04 | BURMA TEAK Weathered | 09 | 15 | |
| 124-05 | BURMA TEAK Honey | 02 | 03 | |
| 124-06 | BURMA TEAK Caramel | 03 | 06 | |
| 130-01 | CEDAR Orange | 02 | 05 | |
| 130-02 | CEDAR Honey | 04 | 03 | |
| 130-03 | CEDAR Rust | 05 | 03 | |
| 131-01 | OLD PINE Variegated Grey | 10 | 14 | |
| 131-02 | OLD PINE Variegated Burgundy | 07 | 12 | |