

July 03, 2019

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CANADA

TEST REPORT # MI-19-11188-3A

On June 6th 2019, Micom Laboratories Inc. received a sample to perform Surface Finish Tests.

SAMPLES DESCRIPTION:

- Sample : PVC Siding



Sample – PVC Siding

REFERENCE TEST METHODS:

Samples were rated according to:

- ASTM D3359 (Measuring Adhesion by Tape Test)

RESULTS:

Tests performed between 2019-06-28 and 2019-07-03.

Sample		ASTM D3359
		<i>Adhesion Rating*1</i>
PVC Siding	#1	5B
	#2	



Sample after adhesion test

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APPENDIX 1: Evaluation of adhesion

Classification of adhesion test results according to ASTM D3359

Table hereafter is from the current version of ASTM D3359 (ASTM D1654-17)

Films and coatings > 125 µm	Films and coatings ≤ 125 µm
Method A: "X-cut"	Method B: "Lattice pattern"
<p><u>RATINGS:</u> 5A No peeling or removal 4A Trace peeling or removal along incisions or at their intersection 3A Jagged removal along incisions up to 1.6 mm (1/16 in.) on either side 2A Jagged removal along most of incisions up to 3.2 mm (1/8 in.) on either side 1A Removal from most of the area of the X under the tape 0A Removal beyond the area of the X.</p>	<p><u>RATINGS:</u> 5B The edges of the cuts are completely smooth; none of the squares of the lattice is detached. 4B Small flakes of the coating are detached at intersections; less than 5 % of the area is affected. 3B Small flakes of the coating are detached along edges and at intersections of cuts. The area affected is 5 to 15 % of the lattice. 2B The coating has flaked along the edges and on parts of the squares. The area affected is 15 to 35 % of the lattice. 1B The coating has flaked along the edges of cuts in large ribbons and whole squares have detached. The area affected is 35 to 65 % of the lattice. 0B Flaking and detachment worse than Classification</p>

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